

INDION® 860 S

Description

INDION 860 S is a weak base anion exchanger containing tertiary amine and quaternary ammonium groups having a crosslinked poly- styrene matrix.

It has a macroporous structure which gives excellent mechanical strength and exceptional resistance to osmotic shock. It is supplied moist in free base form.

Applications

INDION 860 S has optimum operating capacity for removal of strong acids and is particularly suitable for use as a weak base anion exchanger preceding a strong base anion exchanger while treating process liquors containing a high proportion of free mineral acidity.

INDION 860 S is equally effective for the treatment of process liquors viz

- Liquid Glucose
- Dextrose Monohydrate
- Gelatin
- Formaldehyde

Characteristics

Appearance	:	Off white to brown opaque beads
Matrix	:	Styrene divinyl benzene copolymer
Functional Group	:	Tertiary amine
Ionic form as supplied	:	Free base
Total exchange capacity	:	1.3 meq/ml, minimum
Moisture holding capacity	:	50 - 58 %
Shipping weight *	:	640 kg/m ³ , approximately
Particle size range	:	0.3 to 1.2 mm
> 1.2 mm	:	5.0%, maximum
< 0.3 mm	:	1%, maximum
Uniformity co-efficient	:	1.7, maximum
Effective size	:	0.40 to 0.55 mm
Maximum operating temperature	:	60° C in free base 80° C in HCl form
Operating pH range	:	0 to 14
Volume change	:	Free base to Hydrochloride, 25 % Maximum
Resistance to Reducing agents	:	Good
Resistance to oxidizing agents	:	Generally good, chlorine should be absent

Impurities

Iron	:	80 mg/l maximum as Fe
Heavy Metals	:	40 mg/l maximum as Pb
Water soluble organics	:	0.2 mg KMnO ₄ /ml, maximum

* Weight of resin, as supplied, occupying 1 m³ in a unit after backwashing and draining.

Packing

HDPE Lined bags	25/ 50 lts	LDPE bags	1 cft / 25 lts
Super sack	1000 lts	Super sack	35 cft
MS drums	180 lts	Fiber drums	7 cft
with liner bags		with liner bags	

Storage

Ion exchange resins require proper care at all times. The resins must never be allowed to become dry. Regularly open the plastic bags and check the condition of the resin when in storage. If not moist, add enough

clean demineralised water and keep it in completely moist condition. Always keep the resin drum in the shade. Recommended storage temperature is between 20° C and 40° C.

Safety

Acid and alkali solutions are corrosive and should be handled in a manner that will prevent eye and skin contact. If any oxidising agents are used necessary safety precautions should be observed to avoid accidents and damage to the resin.

INDION range of Ion Exchange resins are produced in a state of the art ISO 9001 and ISO 14001 certified manufacturing facilities at Ankleshwar, in the state of Gujarat in India. This product data sheet (issue 09/2008) replaces previous issues.

To the best of our knowledge the information contained in this publication is accurate. Ion Exchange (India) Ltd. maintains a policy of continuous development and reserves the right to amend the information given herein without notice.

INDION is the registered trademark



CORPORATE OFFICE

Tiecicon House, Dr. E. Moses Road, Mahalaxmi, Mumbai 400 011
Tel: 022-3989 0909 Fax: 022-2493 8737
E-mail: ieil@ionexchange.co.in ; hocro@ionexchange.co.in

INTERNATIONAL DIVISION

R-14, T.T.C MIDC, Thane-Belapur Road, Rabale, Navi Mumbai 400 705
Tel: 022-3989 0909/3047 2400 Fax: 022-2769 7918
E-mail: rabcrointl@ionexchange.co.in; export.sales@ionexchange.co.in

REGIONAL OFFICES

- **Chennai** - Tel: 044-3910 2900/ 3989 0909 Fax: 044-2815 3361
E-mail: checro@ionexchange.co.in
- **Delhi** - Tel: 011-3989 0909/3054 3200 Fax: 011-2577 4837
E-mail: delcro@ionexchange.co.in
- **Kolkata** - Tel: 033-3989 0909/3043 3400 Fax: 033-2400 4345
E-mail: calcro@ionexchange.co.in
- **Vashi** - Tel: 022-3989 0909/3913 2300 Fax: 022-2788 9839
E-mail: mumcro@ionexchange.co.in

BRANCH OFFICES

- **Bangalore** - Tel:-080-3251 6205, Cell:09341247700
E-mail: bngcro@ionexchange.co.in
- **Chandigarh** - Tel: 0172-274 5011 Fax: 0172-274 4594
E-mail: delcro@ionexchange.co.in
- **Hyderabad** - Tel: 040-3066 3101/02/03 Fax: 040-3066 3104
E-mail: hydrcro@ionexchange.co.in
- **Lucknow** - Tel: 0522-301 3401/02 Fax: 0522- 301 3401
E-mail: luk.general@ionexchange.co.in
- **Pune** - Tel: 020-3062 6160 Fax: 020-2714 6109
E-mail: pun.general@ionexchange.co.in
- **Vadodara** - Tel: 0265-239 6506/6507 Fax: 0265-239 8508
E-mail: brdcro@ionexchange.co.in
- **Vizag** - Tel: 0891-324 6253
E-mail: sales.vizag@ionexchange.co.in

FACTORIES

• Ankleshwar • Hosur • Patancheru • Rabale • Verna

ALL INDIA NETWORK OF SERVICE COMPANIES AND DEALERS

Visit us at : www.ionindia.com